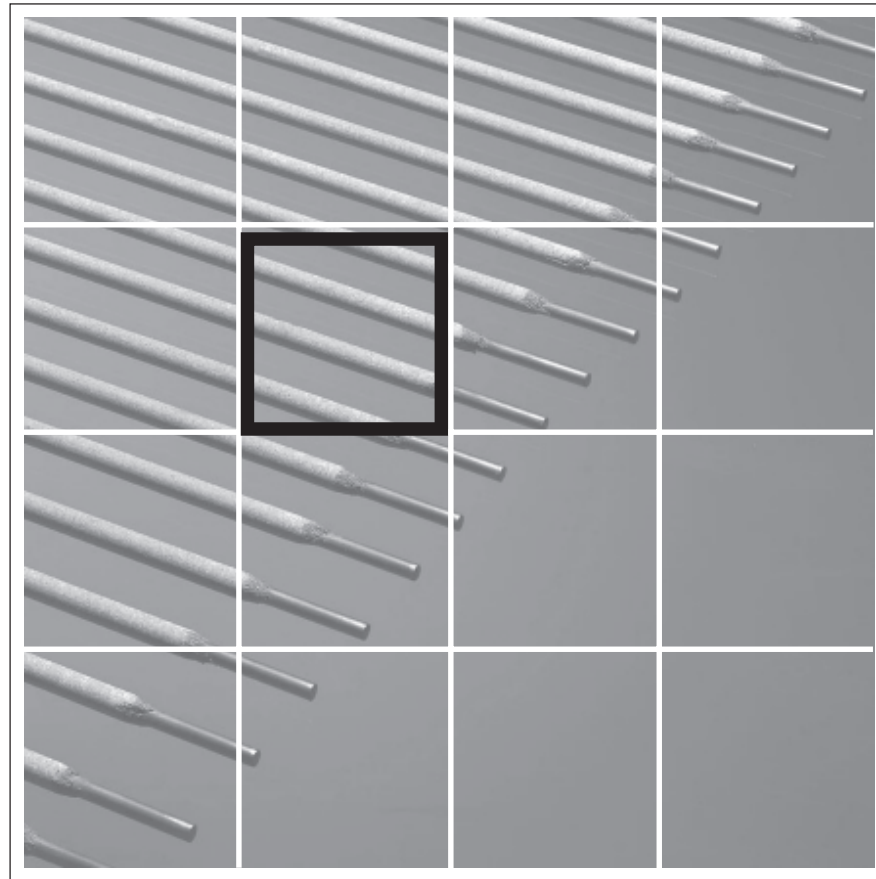


# Vertailutaulukko eri lisäaine- valmistajien tuotteista



**Hitsauspuikot seostamattomalle teräkselle ( yleiset rakenneteräkset, paineastiateräkset ja vast. )**

ELGA	ESAB	FILARC	LINCOLN	SAF OERLIKON	MIGATRONIC	BÖHLER THYSSEN
P 40	OK 46.16	46			Miga R100	
P 43	~OK 43.32	28 / 46S	Cumulo / Uninersalis	Fincord M	Miga R90S	
P 44	OK 46.64	48/68	Supra	Safer L 51/Overcord		FOX UNA/612
P 45S	OK 46.00	68	Gul	GTI/Overcord U	Miga R90	FOX OHV/Blau
P46	OK 43.32	46 S	Universalis	Safer H 50/Fincord		FOX TIS/ETI/SUS
P 47D	OK 53.16 / 53.05	36 D		Spezial	Miga Classic	FOX EV 50-A/614Kb
P 47	OK 53.05 / 53.70	56 S	Conarc 51	Tenax 50		FOX EV 47
P 48M	OK 48.05	35	Baso G	Fincito	Miga B 120	FOX EV 50 / 51
P 48P	OK 53.70		Baso 48SP			50 Pipe
P48S	OK 48.05 / 48.00	35	Baso G	Tenacito	Miga B 120	FOX EV 50 / 51
P 51	OK 48.04 / 48.15/ 55.00	77	Baso 120	NF 510A/Supercito 7018S	Miga B 120T	613 Kb / 120K
P 52T						
P 54/LB 26V	OK 53.35	27	Baso 26V	NF 51/Verticito	Miga B 100	SH Kb F
Maxeta 5	OK Femax 39.50	C 10	Ferrod 165A	Safer KF 160/Citorapid 160/160W		FOX HL 150
Maxeta 10	OK Femax 33.30	C 23 S	Ferrod 135T	Safer GF 130S		FOX HL 130 Ti
Maxeta 11	OK Femax 33.80/33.81	C 44 H	Ferrod185T	Ferrocord180/OH Blau 180/GF 180	Miga RR 180	FOX HL 180 Ti
Maxeta 16	OK Femax 33.65 / 33.60	C 23	Ferrod160T	Ferrocord 150 T/160W/GF160	Miga RR 160	FOX HL 150 Ti
Maxeta 20	OK Femax 38.48	C57	Conarc L 150	Safer NF 52N		Rot BR 160
Maxeta 21	OK Femax 38.65	C6		Febacito 160 S	Miga B 160 Z	FOX HL 180 Kb
Maxeta 22	OK Femax 38.95	C 6 HH	Conarc V 220	Ferrocord B 250 / NF 53		


**Hitsauspuikot niukkaseosteisille ja kuumalujille teräksille**

ELGA	ESAB	FILARC	LINCOLN	SAF OERLIKON	BÖHLER
P 48 K	OK73.67/ 73.68 / 73.08	75 S / 35 Z	Kryo 3	Safer Ni 55/Tenacito 70 B	FOX '2,5 Ni
P 62MR	OK 48.08	76 S	Kryo 1	Safer NF 59/Tenacito 38R	FOX EV 60
P 65MR	OK 74.78	88S	Kryo 2	Tenacito 65 / 60	FOX EV 65
P 81CR	OK 74.46	KV 2	SL 12G	Molycord Kb	FOX DMO Kb
P 83CR	OK 76.18	KV 5 L	SL 19G	Cromacord Kb	FOX DCMS Kb
P 84CR	OK 76.28	KV 3 L	SL 20G	Citocrom 2	FOX CM 2 Kb
P 85CR	OK 76.35	KV 4 L			FOX CM 5 Kb
P 110MR	OK 75.75	118	Conarc 80	Tenacito 80	FOX EV 75 / 85
Maxeta 24	OK 38.68		Kryo 1-180	NF 54	
Maxeta 110					

**Täytelangat seostamattomalle teräkselle ( yleiset rakenneteräkset, paineastiateräkset ja vast. )**

ELGA	ESAB	FILARC	LINCOLN	SAF OERLIKON	FILEUR	BÖHLER THYSSEN
Elgacore DW 50	15.13 / 15.14	PZ 6113 / 6111	OS 71EH SupraShield	Fluxofil 14 HD / SD 100 Shippy		
Elgacore DWA 50	15.13 / 15.14	PZ 6113 / 6111	OS 71EH SupraShield	Fluxofil 14 HD / SD 100 Shippy	ARS / ARS 5	Ti 52-FD
Elgacore DWX 50	15.13 / 15.14	PZ 6113 / 6111	OS 71EH SupraShield	SD 100 Shippy	ARS	Ti 52-FD
Elgacore DWA 51B	15.00	PZ 6130	OS T55-H	Fluxofil 30 / SD 400	AB	Kb 52-FD
Elgacore DWA 55E	15.17		OS 81 Ni 1-H	SD 100 Ni / 100 plus / Fluxofil 20	ARS 20	HL 52-FD
Elgacore DWA 52F	15.10	( PZ 6111)				
Elgacore DW 588	( 14.01)	PZ 6112		SD 400/Fluxofil 18	AB 30	
Elgacore MXA 100	14.00 / 14.12 / 14.13	PZ 6103HS /6105R	OS MC 710-H	SD 200 / 206 / M10	AMC 01 / GPM	HL 50 - FD
Elgacore MXX 100	14.00 / 14.12 / 14.13	PZ 6103HS /6105R	OS MC 710-H	SD 206A / M8	AMC 01 / GPM	HL 50 - FD
Elgacore MX 100T		PZ 6102	OS MC 710-H	SD 206A / M8		

### Täytelangat niukkaseosteisille ja kuumalujille teräksille

ELGA	ESAB	FILARC	LINCOLN	SAF OERLIKON	FILEUR
Elgacore DWA 55L		PZ 6138	OS 81K2-H		
Elgacore DWA 55LSR	15.17 SR	PZ 6138SR		SD 128 Sr	
Elgacore MXA 55T	14.05	PZ 6104	OS MC 715-H	SD 202	
Elgacore 81CrMC		PZ 6202 (Basisk)			AMC 35
Elgacore 83CrMC		PZ 6205 (Basisk)		SD 212	AMC 40
Elgacore 84CrMC		PZ 6203 (Basisk)		SD 225	AMC 45
Elgacore 85CrB		PZ 6204			AB 47
Elgacore 110B	15.27	PZ 6148		Fluxofil 42	AB 21



### MAG-langat seostamattomille ja niukkaseosteisille teräksille

ELGA	ESAB	FILARC	LINCOLN	SAF OERLIKON	BÖHLER THYSSEN
Elgomatic 100	12.51	PZ 6000S	LNM 26 / Supra MIG	Carbofil 1/Nertalic 70A/Starmag	EMK 6 / SG2-H
Elgomatic 100 CuFree	12.50				
Elgomatic 103	12.64	PZ 6030	LNM 27	Carbofil 1a	EMK 7
Elgomatic 135	13.13		LNM MONIVA	Carbofil NiMoCr/Nertalic 88	NiMo 1,2-IG/X 70-IG
Elgomatic 140	13.26		LNM 28		NiCu 1-IG
Elgomatic 181CR	13.09		LNM 12	Carbofil Mo/Nertalic 86	DMO-IG
Elgomatic 183CR	13.12		LNM 19	Carbofil CrMo1	DCMS-IG
Elgomatic 184CR	13.22		LNM 20	Carbofil CrMo2	CM 2 - IG

### TIG - langat seostamattomille ja niukkaseosteisille teräksille

ELGA	ESAB	FILARC	LINCOLN	SAF OERLIKON	BÖHLER THYSSEN
Elgatic 100	12.64	PZ 6500	LNT 26	OE-SG2	EMK 6
Elgatic 115	12.60			NERTAL 60NUC	EML 5
Elgatic 135	13.13				NiMo 1.2-IG
Elgatic 162	13.26		LNT Ni 1	OE-Ni 38R	Ni 1 - IG
Elgatic 148K	13.27 / 13.28		LNT Ni 2,5	OE-2,5Ni	2,5 Ni-IG
Elgatic 181CR	13.09		LNT 12	OE-Mo	DMO-IG
Elgatic 183CR	13.12		LNT 19	OE-CrMo1/Nertal CD60	DCMS-IG
Elgatic 184CR	13.22		LNT 20	OE-CrMo2/Nertal CD65	CM 2-IG
Elgatic 185CR				OE-CrMo5/Nertal CD75	CM 5-IG

### Täytelangat ruostumattomille teräksille

ELGA	ESAB	SANDVIK	LINCOLN	SAF OERLIKON	BÖHLER THYSSEN	AVESTA
Cromacore DW 308L	14.30	308 LT - 1	COR-A-ROSTA 304L	SD 650	EAS 2-FD	FCW 308L
Cromacore DW 308LP	14.20		COR-A-ROSTA P-304L	SD 650P	EAS PW-FD	FCW 308L-PW
Cromacore DW 309L	14.32	309 LT - 1	COR-A-ROSTA 309L	SD 654	CN 23/12-FD	FCW 309L
Cromacore DW 309LP	14.22		COR-A-ROSTA P309L	SD 654P	CN 23/12 PW-FD	FCW 309L-PW
Cromacore DW 309MoL	14.33	309 MoLT - 1	COR-A-ROSTA 309MoL	SD 654Mo	CN 23/12 Mo-FD	FCW P5
Cromacore DW 309MoLP			COR-A-ROSTA P309MoL		CN 23/12 MoPW-FD	
Cromacore DW 316L	14.31	316 LT - 1	COR-A-ROSTA 316L	SD 652	EAS 4M-FD	FCW 316L
Cromacore DW 316LP	14.21		COR-A-ROSTA P316L	SD 652P	EAS 4 PW-FD	FCW 316L-PW
Cromacore DW 329A Duplex	14.37	22.9.3. LT	COR-A-ROSTA 4462	Lexal TA 22 9 3N	CN 22/9N-FD	FCW H-2205
Cromacore DW 329AP Duplex	14.27		COR-A-ROSTA P4462	Lexal T 22 9 3N	CN 22/9 PW-FD	FCW 2205-PW

**Hitsauspuikot ruostumattomille teräksille ja nikkeliseoksille.**

ELGA	ESAB	FILARC	LINCOLN	SAF OERLIKON	SANDVIK	AVESTA	BÖHLER THYSSEN
Cromarod 253	OK 62.53				22.12 HTR	253 MA AC/CC	
Cromarod 307B	OK 67.45		Arosta 307	Citochromax N			A7 / 63
Cromarod 308H	OK 61.50		Arosta 304H			308 AC/DC	AS 2-A
Cromarod 308L	OK 61.30	RS 308L	Limarosta 304L	Supranox 308L/SN R 308L	19.9 LR	308L/MVR AC/DC	EAS 2-A
Cromarod 308L-140	OK 61.41		Limarosta 304L-130	SD 308HR	19.9 LRHD	308L/MVR-HX AC/DC	68 LCHL
Cromarod 308LP	OK 61.10					308L/MVR-PW AC/DC	EAS 2TS
Cromarod 309L	OK 67.60	RS 309LC	Limarosta 309S	Supranox 309L/SN R 309L	24.13 LR	309L AC/DC	CN 23/12-A
Cromarod 309MoL	OK 67.70	RS 309Mo-LC	Arosta 309Mo	Supranox 309MoL/SN R 309Mo	23.12.2 LR	P5 AC/DC	CN 23/12 Mo-A
Cromarod 309MoL-150	OK 67.71					P5-HX AC/DC	
Cromarod 309MoLP	OK 67.20			Vertinox 309Mo		P5-PW AC/DC	
Cromarod 309MoL-S	OK 67.72		Nichroma 160	Ferinox/SSD 24.12Mo			
Cromarod 310	OK 67.13/67.15		Intherma 310		25.20 LR	310 AC/DC	FFB-A / 68H
Cromarod 312	OK 68.82/68.81	RM 312	Arosta 312	Inox 29/9 / Safinox R 312	29.9 R	P7 AC/DC	CN 29/9-A /65D
Cromarod 316L	OK 63.30	RS 316LC	Limarosta 316L	Supranox 316L/SN R 316L	19.12.3 LR	316L/SKR AC/DC	EAS 4M-A
Cromarod 316LP	OK 63.20	RS 316LC-P	Arosta 316L			316L/SKR-PW AC/DC	EAS 4M TS
Cromarod 316LV	OK 63.34	RS 316L-V	Vertarosta 316L	Vertinox 316L		316LSKR-VDX AC/DC	EAS 4MVD
Cromarod 316L-140	OK 63.41	RS 316LC-H	Limarosta 316L-130	Supranox 316LS/SD 316HR	19.12.3 LRHD	316L/SKR-HX AC/DC	68 MoLCHL
Cromarod 317L	OK 64.30		Arosta 4439		19.13.4 LR	317L/SNR AC/DC	
Cromarod 318	OK 63.80	RM 318LC	Arosta 318	Supranox 318/SN R 318	19.12.3 NbR	318SKNb AC/DC	SAS 4-A
Cromarod 347	OK 61.80/61.81		Arosta 347	Supranox 347/SN R 347	19.9 NbR	347 MVNb AC/DC	SAS 2-A
Cromarod 383			NiCro 31/27		27.31.4 LCuR	383 AC/DC	
Cromarod 385	OK 69.33		Jungo 4500		20.25.5 LCuR	904L AC/DC	CN 20/25 M
Cromarod DUPLEX	OK 67.50	RS 22.9.3LCN	Arosta 4462	Lexal E 22.9.3N	22.9.3 LR	2205 AC/DC	CN 22/9 N
Cromarod DUPLEX -140	OK 67.51			Lexal E 22.9.2HR		2205-HX AC/OC	
Cromarod DUPLEX LP	OK 67.53					2205 - PW AC/DC	
Cromarod 2507B	OK 68.55		Jungo Zeron 100			2507/P 100 BASISK	6810 MoKb
Cromarod 2507R	OK 68.53			Lexal 25.10.4N	25.10.4 LR	2507/P100 RUTIL	
Cromarod 82	OK 92.26		NiCro 70/19	Supranel 600	Sanicro 71	P10 BASISK	NIBAS 70/20
Cromarod 625	OK 92.45		NiCro 60/20	Supranel 625/Safinel 625	Sanicro 60	P12	NIBAS 625


**MIG - langat ruostumattomille teräksille ja nikkeliseoksille**

ELGA	ESAB	FILARC	LINCOLN	SAF OERLIKON	AVESTA	SANDVIK	BÖHLER THYSSEN
Cromamig 307Si	16.95		307	Nertalic 51 / Inertfil 18 8 6	307Si	18.8. Mn	A7-IG
Cromamig 308LSi	16.12	PZ 6061	304LSi	Nertalic 50 / Inertfil 19 9 nC	308LSi/MVR-Si	19.9LSi	EAS 2-IG(Si)
Cromamig 309LSi	16.53 (16.52)	PZ 6079	309LSi	Nertalic 54 / Inertfil 24 12 nC	309L-Si	24.13.Si	CN 23/12-IG
Cromamig 309MoL	16.54				P 5	22.15.13.L	
Cromamig 310	16.70	PZ 6076	310	Nertalic 55 / Inertfil 25 20		25.20 C	FFB-IG
Cromamig 312	16.75				P 7	29.9	CN 29/9-IG
Cromamig 316LSi	16.32	PZ 6065	316LSi	Nertalic52 / Inertfil 19 12 3 nC	316LSi/SKR-Si	19.12.3 Lsi	EAS 4 M-IG(Si)
Cromamig 317L					317L/SLR	19.13.4 L	
Cromamig 318Si	16.31	PZ 6071	318 Si	Nertalic 56 / Inertfil 19 12 3 Nb	318 Si/SKNb-Si	19.12.3.NbSi	
Cromamig 347Si	16.11	PZ 6072	347 Si	Nertalic 53 / Inertfil 19 9 Nb	347Si/MVNb-Si	19.9NbSi	SAS 2-IG
Cromamig 385	16.55		4500	Inertfil 20 25 Cu	904L	20.25.5Lcu	CN 20/25 M-IG
Cromamig 82	19.85		NiCro 70/19	Nertalic 210 / Nifil 600	P 10	Sanicro 72	NIBAS 70/20 IG
Cromamig 625	19.82		NiCro 60/20	Nertalic 625 / Nifil 625	P 12	Sanicro 60 X 7	NIBAS 625-IG
Cromamig DUPLEX	16.86	PZ 6017	4462	Lexal G 22 9 3 N / Inertfil 22 9 3 nC	2205	22.8.3.L	CN 22/9 N-IG



### TIG-langat ruostumattomille teräksille ja nikkelseoksille

ELGA	ESAB	FILARC	LINCOLN	SAF OERLIKON	AVESTA	SANDVIK	BÖHLER THYSSEN
Cromatig 307Si	16.95		307	Inertfil 18 8 6	307Si	18.8. Mn	A7 - IG
Cromatig 308LSi	16.12 (16.10)	PZ 6561S	304LSi	Nertalinox CN 18.10 / Inertfil 19 9 nC	308 L-Si/MVR-Si	19.9.Lsi	EAS 2-IG(Si)
Cromatig 309LSi	16.53	PZ 6568	309LSi	Nertalinox CN 18.10 Nb / Inertfil 24 12 nC	309 L-Si	24.13.LHF	CN 23/12-IG
Cromatig 310	16.70	PZ 6576	310	Nertalinox CN 25.20 / Inertfil 25 20		25.20 C	FFB-IG
Cromatig 312	16.75				P7	29.9	CN 29/9-IG
Cromatig 316LSi	16.32	PZ 6565S	316LSi	Nertalinox CND 20.10.3 / Inertfil 19 12 3 nC	316 L-Si/SKR-Si	19.12.3.LSi	EAS 4 M-IG(Si)
Cromatig 317L					317 L/SLR	19.13.4 L	
Cromatig 318Si	16.31	PZ 6571	318 Si	Nertalinox CND 20.10.3 Nb / Inertfil 19 12 3 Nb		19.12.3.NbSi	
Cromatig 347Si	16.11	PZ 6572	347 Si	Nertalinox CN 18.10 Nb / Inertfil 19 9 Nb	347-Si/MVNB-Si	19.9.NbSi	SAS 2-IG (Si)
Cromatig 385	16.55		4500	Inertfil 20 25 Cu	904 L	20.25.5 Lcu	CN 20/25 M-IG
Cromatig DUPLEX	16.86	PZ 6517	4462	Lexal 22 9 3 N / Inertfil 22 9 3 nC	2205	22.8.3.L	CN 22/9 N-IG
Cromatig 2507	16.88	PZ 6518	Zeron 100X		2507/P100	25.10.4.L	
Cromatig 82	19.85		NiCro 70/19	Nertal 210 / Nifil 600	P 10	Sanicro 72	NIBAS 70/20-IG
Cromatig 625	19.82		NiCro 60/20	Nertal 625 / Nifil 625	P 12	Sanicro 60X7	NIBAS 625-IG

### Jauhekaarihitsauslangat seostamattomille ja niukkaseosteisille teräksille

ELGA	ESAB		LINCOLN	SAF OERLIKON	BÖHLER THYSSEN
Elgasaw 101	12.10		L60	OE S1 / AS 26	Union S1
Elgasaw 102	12.20		LNS 135	AS 35	Union S2
Elgasaw 102Si	12.22		L61	OE S2	Union S2 Si

Jauheet , kysy Elga:lta suoraan

### Jauhekaarihitsauslangat- ja jauheet ruostumattomille teräksille

ELGA	ESAB	AVESTA	LINCOLN	SANDVIK	BÖHLER THYSSEN
Cromasaw 308L	16.10	308L/MVR	304 Lsi	19.9.L	JE 308L
Cromasaw 309L	16.53	309L	LNS 309L	24.13.L	25/14E 309L
Cromasaw 312	16.75	P7		29.9	
Cromasaw 316L	16.30	316L/SKR	LNS 316L	19.12.3L	GE 316L
Cromasaw 317L	16.34	317L/SNR	LNS 4439	19.13.4L	20/13E
Cromasaw Duplex	16.86	2205	LNS 4462	22.8.3.L	22/09
Cromaflex 300B	10.93	803	P2000	20 SW	BB 202

### MIG-langat alumiiniseosten hitsaamiseen

ELGA	ESAB	FILARC	LINCOLN	SAF OERLIKON	BÖHLER THYSSEN
Alumig 99,5	18.01		Al 99,5 Ti	Nertalic 10 / Alufil 99.5 Ti	S-Al 99,5 Ti
Alumig Si 5	18.04	PZ 6086	AlSi 5	Nertalic 15 / Alufil Al Si 5	S-AlSi 5
Alumig Mg3	18.13	PZ 6083		Nertalic 20 / Alufil Al Mg 3	S-Al Mg 3
Alumig Mg5	18.15	PZ 6084	AlMg 5	Nertalic 30 / Alufil Al Mg 5	S-AlMg 5
Alumig Mg5 Mn	18.20				
Alumig Mg4,5 Mn	18.16	PZ 6085	AlMg 4,5 Mn	Nertalic 26 / Alufil Al Mg 4,5 Mn	S-AlMg 4,5 Mn

### TIG-langat kupari-nikkelseosten hitsaamiseen

ELGA	ESAB	FILARC	LINCOLN	CASTOLIN	BÖHLER THYSSEN
Elgatiig CuNi 70-30	19.49	PZ 6502	CuNi 30	45701 W	A 387

### TIG-langat alumiiniseosten hitsaamiseen

ELGA	ESAB / FILARC	FILARC	LINCOLN	SAF OERLIKON	BÖHLER THYSSEN
Alutig 99,5	18.01		Al 99,5 Ti	Nertal A5 / Alufil Al 99,5 Ti	S-Al 99,5 Ti
Alutig Si 5	18.04	PZ 6586	AlSi 5	Tigcord Al Si 5 / Alufil Al Si 5	S-AlSi 5
Alutig Mg 5	18.15	PZ 6584	AlMg 5	Nertal AG 5 / Alufil Al Mg 5	S-AlMg 5
Alutig Mg5 Mn	18.20				
Alutig Mg4,5 Mn	18.16	PZ 6585	AlMg 4,5 Mn	Nertal AG 4 / Alufil Al Mg 4,5 Mn	S-AlMg 4,5 Mn



### Hitsauspuikot korjauksiin ja kunnossapitoon

ELGA	CASTOLIN		UTP	ESAB	MAGNA	BÖHLER
Elgaloy Hard 30	6200		622	83.28 / 83.29		DUR 350 Ti
Elgaloy Hard 60	102		67 S/ 6700	83.65 / 83.50		DUR 600-A
Elgaloy Hard 100	5006		711	84.78	400	LEDURIT 60
Elgaloy Tube100						
Elgaloy Mix 18	646 XHD		630	67.45 / 67.52		A 7-HL
Elgaloy Mix 29	680 S		65 D	68.81/ 68.82	303	CN 29/9
Elgaloy Cast Ni	2-44		8 C	92.18		GNI
Elgaloy Cast NiFe	2230 XHD		85 FN	92.58	770	GNX
Elgaloy S6	9060		706	93.06		CELSIT V
Elgaloy Cut	01/04		82/ 82 AS	21.03	150 / 100	NUT
Elgaloy Alu	2101 S		48	96.50	505	

### MAG\_ ja täytelangat korjauksiin jakunnossapitoon

ELGA	CASTOLIN		UTP	ESAB	BÖHLER
Elgaloy Hard R 30	3110		OA 300	15.40	DUR 350-FD
Elgaloy Hard R 60	4415		OA 600	15.83	
Elgaloy Hard R 100	DO 06		OA 500	14.70	LEDURIT 60-FD
Elgaloy Mix 18 R	3302/ DO 02		OA 63	14.71	A 7-FD
Elgaloy Hard 60M	C.MAG 45351		A 67S	13.91	DUR 600-IG

### Kaasuhiitsauslangat

ELGA	ESAB	MELTOLIT	LINCOLN	AGA	BÖHLER
Elga H-44	98.70	G 2		H 44	
Elga H-44 Mo	98.76		44 Mo	H44 Mo	
Elga G-4		G4		HL 53	DMO



### Messinkijuotteet

ELGA	ESAB	MELTOLIT	LINCOLN	CASTOLIN	AGA	UTP
Elga 410		900	60/40	18	COBRA 25	1
Elga 410 FC		900 F	60/40 U	18 XFC		1MF
Elga 721	M 900	850		16	COBRA 37	12
Elga 110	M NS - 95	NS 95	48/10		BRASIL 900	NEOSIL
Elga 110 FC	M NS - 95	NS 95F		185 XFC		NEOSIL M

### Fosforikuparijuotteet

ELGA	ESAB	MELTOLIT	LINCOLN	CASTOLIN	AGA	UTP
Elga S-0-K		NR 1				37
Elga S-2-K	M 2P	2P	2	RB 5280	FOSCO 710	36
Elga S-5-K	M 5P	5P	5	RB 5286	FOSCO 715	35
Elga S-15-K	M 15P	15P	15	RB 5283	FOSCO 705	3015

### Hopeajuotteet

ELGA	ESAB	MELTOLIT	LINCOLN	CASTOLIN	AGA	UTP
Elga S-40	M 40 CD	40 CD	4003	1802	SILCO 610	3
Elga S-40 FC	M 40 FC	40 CDF	4003 U	1802 XFC	SILCO 610FB	3 M
Elga S-44	M 44	44	4576	1666	SILCO 670	3044
Elga S-55	M 55 SN	55 SN	5600	1800	SILCO 650	306
Elga S-55 FC	M 55 SN	55 SNF	5600 U	1020 XFC		306 M

Nämä vertailut ovat suuntaa-antavia ja perustuvat eri valmistajien luetteloihin. Vertailu on suoritettu ensisijaisesti EN-normien perusteella, jos se on ollut ilmoitettuna eri luettealoissa. Muuten vertailu on suoritettu AWS-normin ja/tai DIN-normin mukaan. Jos kysymyksiä ilmenee, ottakaa yhteyttä Masino Welding Oy, puh. 010 8345 500.



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